

2011 Decal Specifications- Green (Pantone 356U)

MATERIAL:

Pressure sensitive vinyl decals, screen printed on SX340-F vinyl. Decals must have Face Film of 3.4 mil flexible polyvinyl chloride, with a 100 lb liner at least 8 mil thick. Physical and chemical characteristics of decal stock as to adhesion, tensile strength, saltwater, sunlight, and weather resistance must be such as to meet a minimum of 12 months' intended use. Adhesive must adhere to boat hulls made of wood, metal, fiberglass, plastic and any other material used by manufacturers. A sample of material to be used in manufacture of decals must be submitted with bid.

CONSTRUCTION:

Two (2) decals constitute a set. The set is to be constructed as a two (2) labels 5-1/8 inches wide and 7-1/4 inches long. A full horizontal perforation is to be between each consecutive numbered set for easy hand separation. The pressure sensitive adhesive shall have a protective liner placed over it which will serve as a carrier sheet.

DESIGN:

Identical to submitted sample for months January thru October.

SIZE:

Overall dimensions of set 5-1/8" x 7-1/4". Size of letters and numbers identical to dimensions on submitted print.

COLOR:

Decal to be gloss white. Letters and all text including border to be ultra light fast non-fade ink specific color to be **Green (Pantone 356U)** also listed on invitation to bid.

OVERRUNS:

Payment shall be made only for the quantity specified. Shortages occurring shall be deducted from the quantity specified and the payment adjusted accordingly.

SERIALLY NUMBERING AND PACKAGING:

Each set of decals will be serially numbered 000001 through ending inclusive. Six digits must appear on each decal. These numbers must run consecutively with no duplications or omissions. Two hundred (200) sets per film wrap flat pack. Decals in each flat pack will be in numeric order with the lowest serially numbered decal showing face up. Not more than 2000 decals per shipping carton. Each carton will include decals in numeric order with the highest serial numbers on the bottom. The beginning and ending serial number must be on the outside of each shipping carton.

SAMPLES:

Awarded vendor must submit a minimum of 10 sample decals for approval at least 10 business days prior to shipment to Department of Conservation and Natural Resources, Marine Police Division Room 438 at 64 North Union Street in Montgomery, AL 36130.

PROOF:

Colored proof required and must be approved by Marine Police Division prior to printing.

DELIVERY:

FOB destination with inside delivery to Department of Conservation and Natural Resources, Marine Police Division Room 438 at 64 North Union Street in Montgomery, AL 36130.

Delivery must be made on or before September 19, 2009.